

Important Note: Please read through the guide in its entirety before commencing installation.

1) Connect the top and bottom frame sections with the upright sections using the corner angles and allen screw inserts.



Use silicone in the two bottom corners before closing the frame.





You may need to support the top frame with temporary supports so it does not sag until it is installed.

2) Place the frame in the correct position on the opening (remember to bring the frame in from the outside as the outside opening is wider than the inside opening).

3) Make sure the bottom rail is 100% level and then fasten the frame level to the opening on the SIDES only. Leave the top loose at this stage and **NEVER drill the bottom rail!**



4) Get ready to insert the doors onto the track. Identify the doors and decide which to insert first so as to have the most comfortable access and hold on the doors, as you insert them.

5) Make sure the door is aligned so the wheels are on the bottom.

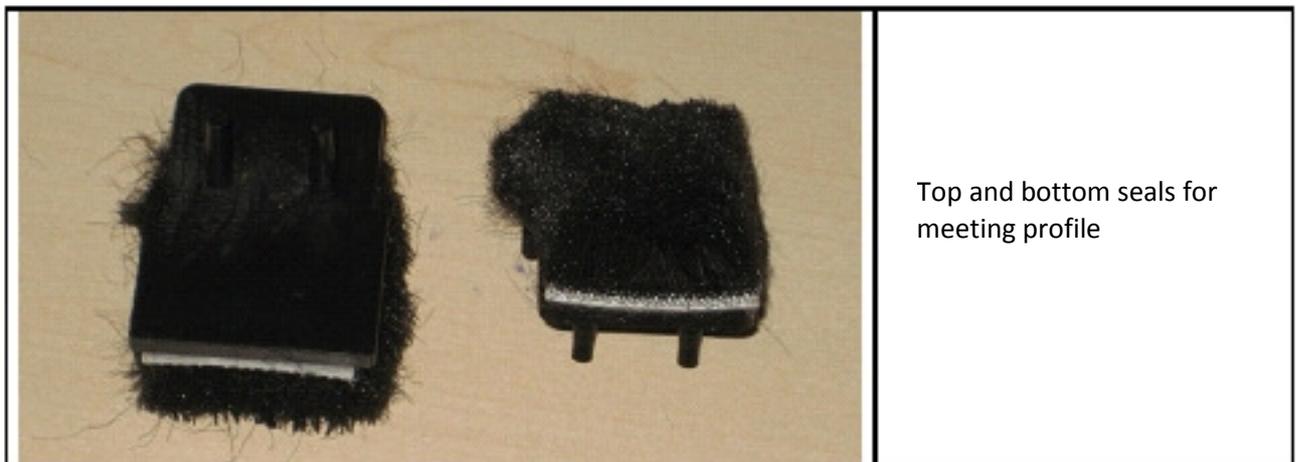
6) When inserting fixed doors make sure they have at least two fastening spacers already fixed to the bottom side. This will line them up height wise to align with the sliding doors.

7) The way to insert doors onto the track is by lifting the door frame as high as possible into the top track, this allows the door to be able to line up above the bottom track and then be lowered onto it.

8) If there is a central "meeting" profile on one of the doors this needs to be removed before putting the door onto the tracks.

9) As the top rail is not fixed yet, as you place the doors on the tracks make sure the top rail does not go too high and free from the doors.

10) Place top and bottom seals on the "meeting" profile and insert all back plates for the keeps before replacing the profile back onto the door.



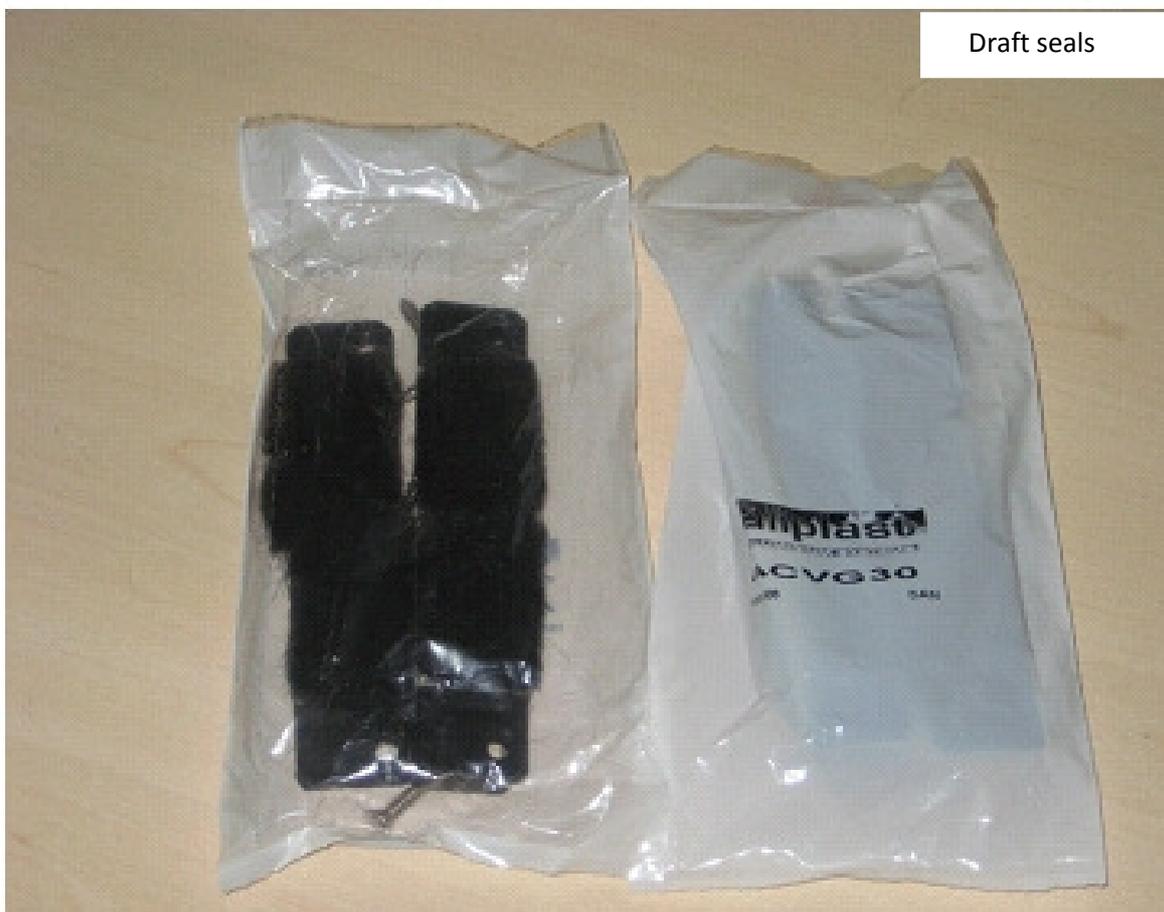
11) In this fashion place all the doors in place including the fixed doors (if there are any) and check that they all align and lineup. You may need to adjust your fastenings and/or level the bottom rail.

12) Fasten the fixed doors in place by drilling in through the fixing spacers to the track. If there are no fastening spacers on the heights, fasten these in place first on the heights and then fasten into the track.



Fastening spacer

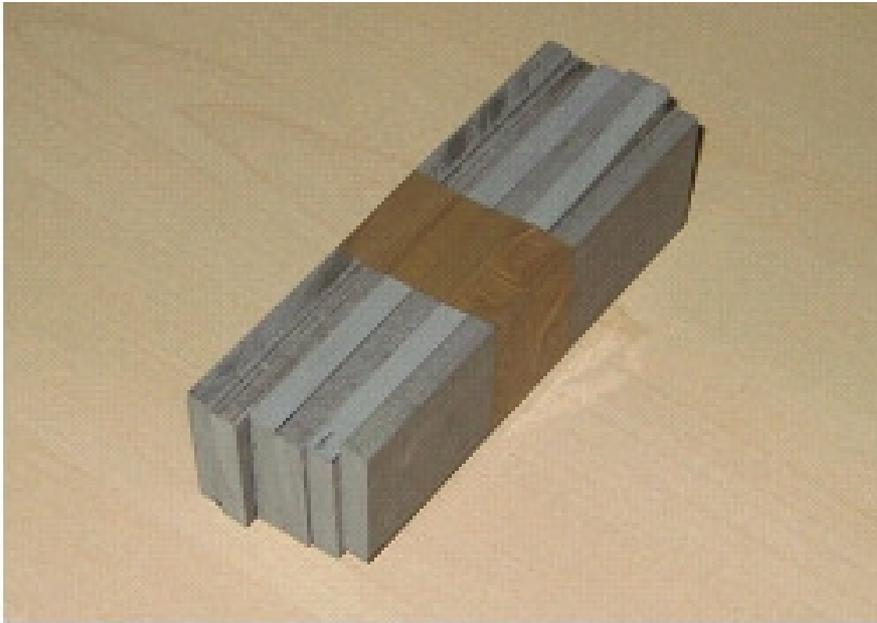
- 13) Fix the top track in place, in such a manner that it is correctly suspended at an equal height all along the opening and without putting its own weight onto the doors.
- 14) Fix the top and bottom draft seals directly underneath & above interlocks and meeting doors. The thicker draft seal is at the top and the thinner on the bottom.



Draft seals

15) Align and fasten strike plates in place for all locks and make sure all doors lock correctly.

16) Place glazing spacers on fixed doors.



17) Insert glass into fixed units and insert top and bottom glazing beads. Use glass packers to align glass and silicone along the height of the glass. Insert the height glazing beads and glaze with correct glazing rubber.

18) Seal under the bottom rail with silicone from the inside, so that there is a full bead of silicone under the bottom rail.

19) Place covers onto sashes.

